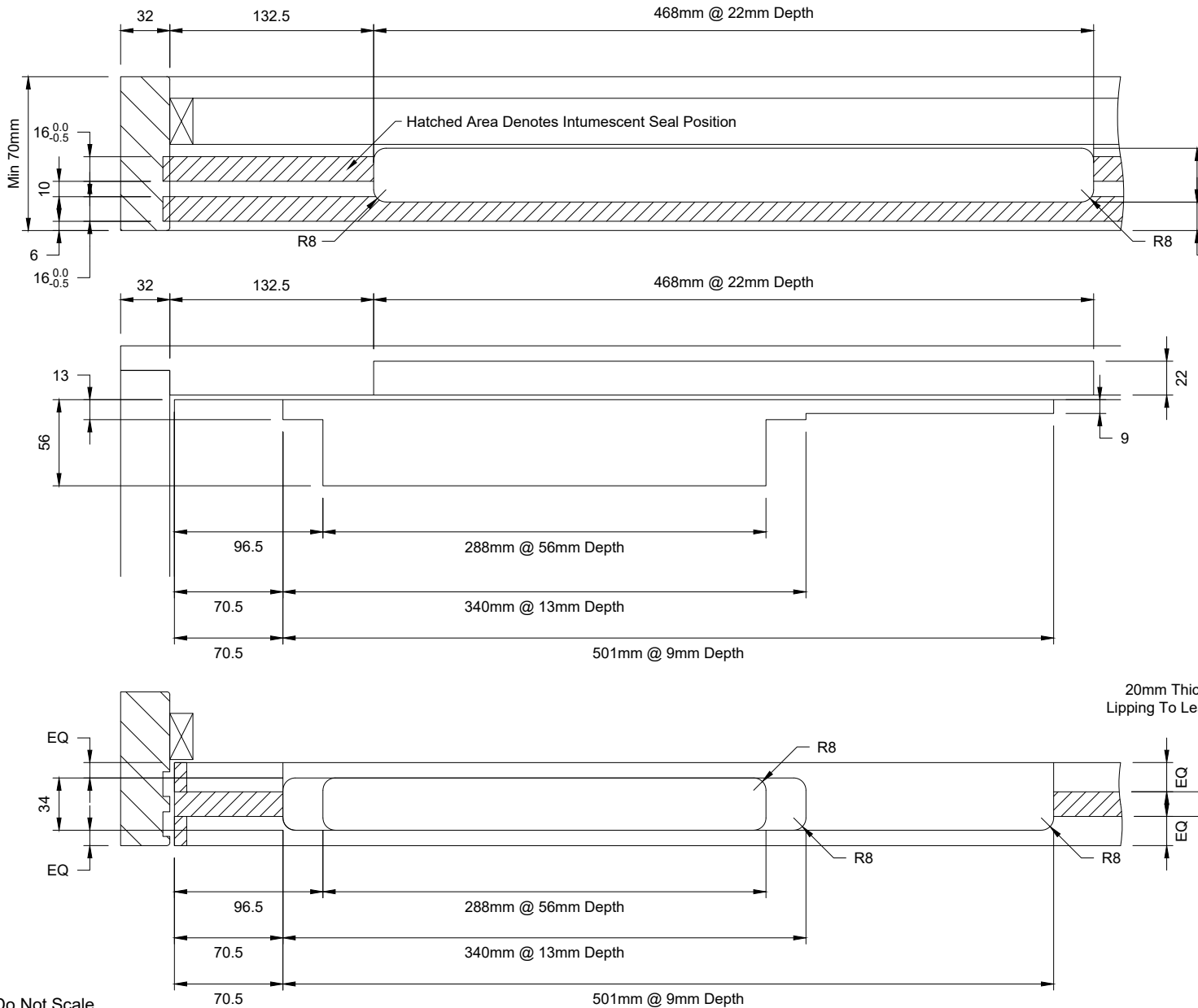
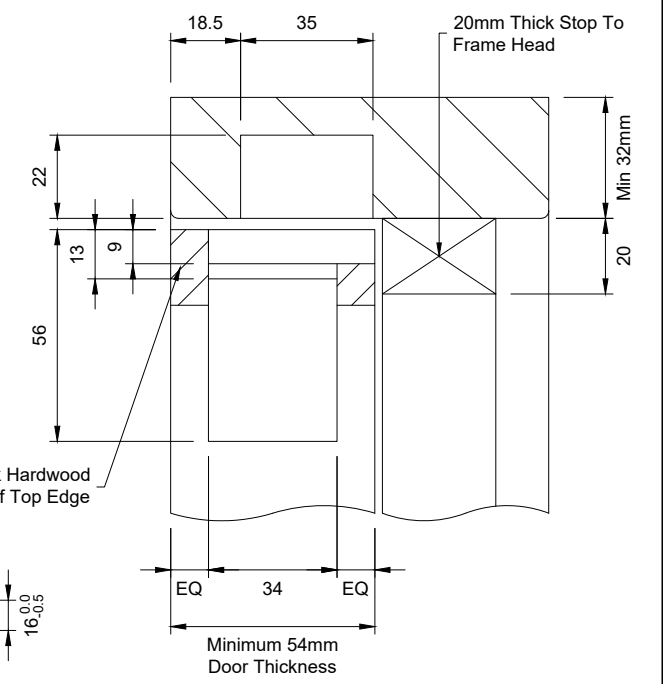


All Dimensions Are In mm Unless Stated




- Notes:**
- Minimum 54mm Door Thickness
 - 20mm Thick Hardwood Lipping To Leaf Top Edge (Min 640kg/m³)
 - 20mm Thick Stop To Frame Head (Planted On Or Rebated)
 - Hardwood Frame (Min 640kg/m³), Min 32mm (T) x 70mm (W) Frame Section
 - All Rebates For Closer To Be Fitted With Manufactures Intumescent Kit As Per Manufactures Instructions. See CF140
 - Fit 15 x 4mm Intumescent Seal To Leaf Top Edge Prior To Machining
 - Perimeter Intumescent Fire Seals To By-Pass The Slide Channel By A Minimum Of 12mm On The Opening Side
- 18.5 - Dimensions Include Allowances For Intumescent Kit



Do Not Scale. If In Doubt Ask!

Description: **Concealed Closer Machining - FD60 - 54mm Core - Dormakaba ITS96 2-4**

Drawn By: O BOOY	Approved: Approved	Date: 19/05/2026	Cert / FoA Ref:	Drawing No: DP19559 Rev02	 Unit 6, Ranskill Court, Sheffield, S9 5FZ
Size: As Above	Rev:	Fire Rating: FD60			
Job No:	Tolerance: ±0.25mm				